

C-Series (Low-Flow Coreless Gear Pumps)

MODEL 2012-C25/C31

2012-C25/C31

Made in the USA

DESCRIPTION

Flight Works C-Series (Low-Flow Coreless) Gear Pumps are designed to meet the performance and reliability requirements of a wide variety of industries and applications. The 2012-C25/C31 models use precision-machined parts and a high-torque, brushed motor with a speed-reduction gearbox to produce extremely low flow rates with low power consumption. Available encoder options and tightly toleranced components offer precision and reliability, all in an extremely small size and weight.



STANDARD SPECIFICATIONS

Diff. Pressure (Max)	Up to 80 psi (w/ Hydraulic Oil)
Flow Rate	Up to 17 mL/min (w/ Light Oil)
Weight	40 grams
Fluid Temp.	0° C to 85° C
Std. Port Size	M3 x 0.5 Threads
Std. Voltages	12V (C25), 24V (C31)
Permissible Fluids	Light & Heavy Fuels/Oils (e.g. Kerosene)
Control Options	Open-Loop Control (Voltage) Closed-Loop Control (RPM/Current) (Encoder Required for Closed Loop)

APPLICATIONS

All Flight Works micro gear pumps feature a level of versatility and customization that allows for use in a wide field of applications, including:

- UAVs
- Fuel Cells
- Instrumentation
- Laboratory Experiments
- Medical
- Aerospace

▲ IMPORTANT

This pump is designed to run with an inlet filter (25 microns or better), and should NOT be run dry for extended periods of time.

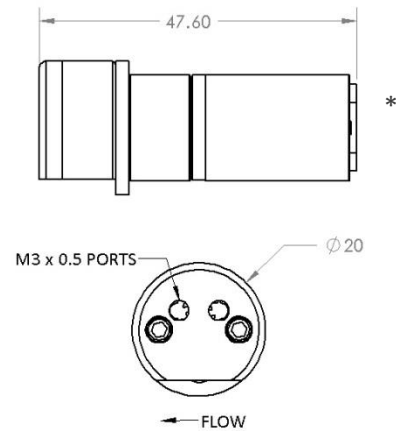
NOTE: This pump is a precision unit, built and assembled as a complete product. Opening or dropping the pump can permanently damage assembly integrity. Specifications are for informational purposes only and may vary depending on the system in which the pump is integrated. Flight Works, Inc. makes no warranties concerning the suitability of this pump for a particular application; as such, it is the customer's responsibility to determine the safety and technical suitability of the system. Specifications subject to change without notice.

CONSTRUCTION OPTIONS

PART	STANDARD CONFIGURATION	OPTIONS
PUMP HEAD	Anodized Aluminum	Stainless Steel
GEARS	416 SS & Hardened 420 SS	PEEK Plastic PTFE-Filled Delrin Glass-Filled PTFE Bronze
IDLE PIN	Alloy Steel	Heat-Treated SS
SEALS	Viton	Buna Nitrile EPDM
FITTINGS	Barbed	Push-to-Connect Compression
MOTOR	Standard	Encoder Strain-Relief Wiring Ball Bearings

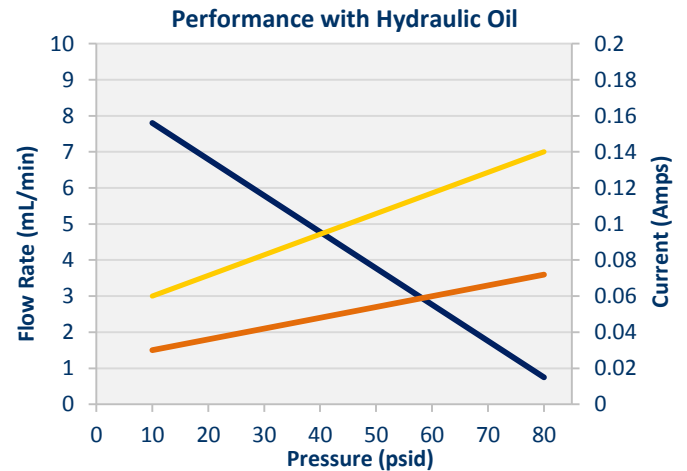
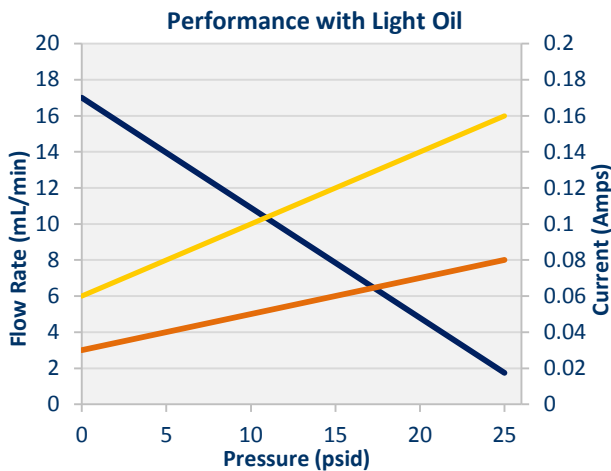
*Custom configurations can be designed upon customer request
(Ex. custom cover designs, welding, custom wiring, etc.)*

DIMENSIONS (mm)



**Positive and negative solder tabs on motor (for 20 AWG wires)*

PERFORMANCE CHARTS



COMMON ACCESSORIES (Contact Flight Works to Purchase)

FLOW SYSTEM ITEMS

- Filters: 10, 25, 50 Microns
- Fittings: Tee/Elbow/Y/Adapters
- Valves: Ball/Check/Needle

CONTROL COMPONENTS

- Coreless Encoder Control Package
- Pressure Gauges/Regulators

TUBING

- Polyurethane Tubing: 3, 4mm
- Tygon Tubing: Medium
- Stainless Steel Tubing: 1/16", 1/8"

PDS003-N/C